



Heat Transfer Graphics—Instructions:

1. Clean your blank garment with a lint roller or brush. This will pick up any loose materials or fibers that can cause discoloration and spotting when the garment is heat ironed
2. Preheat the iron to 325 degrees F. As a **rough** guide (we got this gem of information from Wikipedia) the polyester/wool/silk settings on an iron are normally around 300 degrees—so you'll want it just a little hotter than that. **Refer to your irons instruction manual or contact the manufacturer if you're unsure**
3. Iron the garment to smooth out wrinkles
4. **Place the graphic face down.** Remove the backing by peeling the **backing away from the graphic**, as opposed to having the graphic face up and then peeling the graphic away from the backing. This will reduce curl, and reduce the risk of the decal sticking to itself
5. Position the image, face up on top of the garment
6. Place the tissue-paper like material (transfer paper) over the graphic
7. Ensure that the iron is up to temperature
8. Iron the graphic in place, moving the iron slowly over the transfer paper so that each area receives ten seconds of continuous heat. **Do not waft the iron over the graphic trying to cover it all at once**
9. Remove the protective sheet—this can be reused if needed. Apply further heat to areas that have not correctly attached.

Tips:

- **Be careful with the iron!** Do not allow children to perform the application. Exercise all necessary precautions that you would when normally ironing
- Take your time. The biggest killer of decals is a rushed install
- Read the instructions ahead of time
- Attaining the correct heat setting is critical
- Make sure that nothing flammable has been spilt on the garment. Heat may cause a fire.
- Practice the speed as described in step 8 before you actually need to do it
- If you have any questions, get in touch!
- Tacking/taping the transfer paper in place might help—just make sure you don't iron the pins or tape by accident! (Nor puncture the underlying graphic!)